



#### Pump specifications:

Type	.BA100E D265
	.285 m3/hour (1254 US GPM)
Max. pressure	.41 mwc (135 ft.)
Solids handling	.80 mm (3,15")
Impeller type	.Semi-open impeller
Priming system	.BBA MP50
Engine	.Hatz 3H50TICD
Emission level	.Stage V
Canopy	.M10-23X
Connections	.4" or 6"
Sound level	.64 dB(A) at 10 m
Dry weight	.1600 kg (3520 lbs.)

#### **FEATURES**

#### BA auto prime pump

The BA range of pumps has been designed with a clear focus on reliability, efficiency and durability. Featuring a 100% mechanical priming system, the BA series pumps quickly prime and re-prime, even from dry conditions. The heavy build style of both pump and canopy make the BA range perfect for use in the strenuous contractor market.

#### World-class performance

The BA range is built to be deployed on the most demanding dewatering and sewage bypassing applications. Using high efficiency pumps and state-of-the-art diesel engines, the pumps offer maximum performance at minimal cost, fully in-sync with the company philosophy of "Lowest cost of ownership".

### Sustainability

- High efficiency pumps minimising fuel consumption
- Corrosion free hot dip galvanized canopy
- Corrosion free composite door panels and powder coated plating
- 100% Oil-spill free priming system
- Fully bunded unit eliminating fuel/oil spills at all times

### Complete package designed & built by BBA Pumps

- Complete in-house design & production
- Over 60 years of experience in the market
- Extensive testing facility in-house
- Contemporary & functional design
- Durable & eco-friendly materials
- Custom builds available

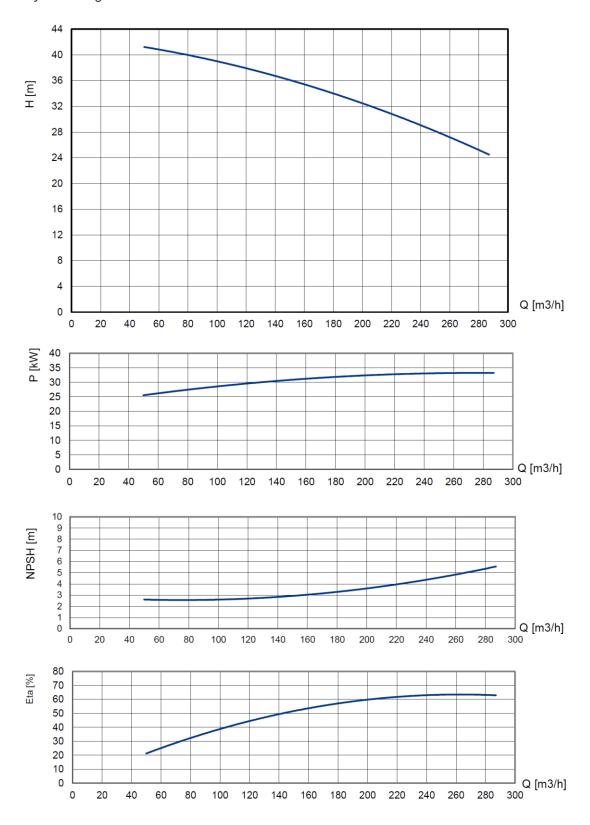
#### After sales service & product support

- Single supplier for parts, spares & accessories
- Dedicated customer help-desk (24h service)
- Dedicated service department in-house
- Global parts distribution network
- Optional global on-site servicing
- Extensive training options available (technical & commercial), on-site or in-house



# **PERFORMANCE CURVES (2100 RPM)**

Continuous duty according ISO 9906





#### STANDARD TECHNICAL SPECIFICATIONS

#### BBA auto prime pump

Pump type.....BA100E D265

Max. flow......285 m³/hour (1254 US GPM)

Max. head ......41 mwc (135 feet) Impeller type ......Semi-open impeller Solids handling ......80 mm (3.15 inch) Pump casing......Cast iron GG20

Impeller ...... Chrome Moly 42CrM04

Self-cleaning wear plate ..... Chrome Moly 42CrM04 (cutter slots)

Pump shaft......C45

Shaft seal.....Mechanical seal

Seal faces ......Tung/Sic Seal rubber ......Viton



Pump type......BBA MP50 Diaphragm pump

Air handling capacity ......50 m<sup>3</sup>/h (30 CFM)

Max. vacuum ......8.5 m (29 inHg)

Drive ......Toothed belt (continuous drive)

Float box ......Aluminium Non return valve ......Cast iron GG25

Check valve disc.....Buna-N

### **Engine**

Engine brand ......Hatz Engine type......3H50TICD Max. power IFN ......43.7 kW (59 Hp) Variable engine speed.......1300 - 2100 RPM Fuel consumption ......225 g/kWh Displacement......1,464 cm<sup>3</sup> Number of cylinders.....3 Aftertreatment......EGR, DOC, DPF

Emission level.....Stage V

### **BBA** control panel LC40

- Auto start/stop system
- Two float switches included (10m cable)
- Kev switch
- Rpm. control with push buttons
- Warning lights
- 4.3" LCD display

The LCD monitor displays additional engine data, e.g. actual engine speed, working hours, battery voltage, fuel consumption and failures in clear text (Multilanguage support)

### **Fuel system**

- Composite fuel tank 300 L (80 US Gallon)
- Fuel tank cap Ø 100 mm (4 inch)
- Electronic fuel injection system







### Electrical system & safety features

- Nominal voltage 12 Volt
- Premium quality battery
- Low oil pressure shut down





#### **CANOPY M10-23X**

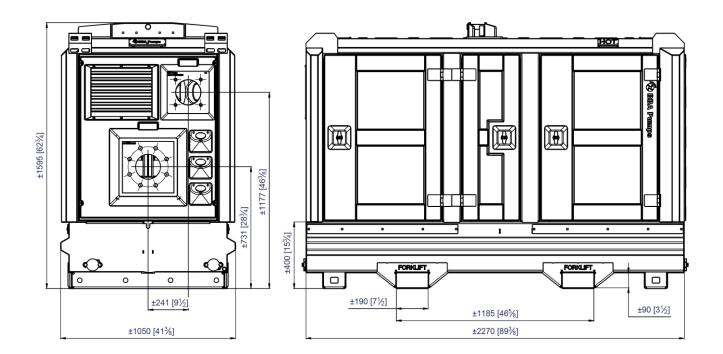
### **BBA** sound attenuating canopy

Canopy type.....M10-23X

Connections......Please consult "auxiliary items" in overleaf Documentation box.....BBA user manual and warranty book

## BBA E-lift<sup>©</sup> system

The M10-23X canopy has been fitted with the BBA E-lift<sup>®</sup> system. By removing the roof panel, the pump and diesel engine as a whole can be removed from the canopy effortlessly allowing easy preventative maintenance on the pump and diesel engine. In addition, as the canopy is not fitted with padding or insulation materials, it can be cleaned quickly using a pressure washer.



Actual dimensions (in mm & inches) may vary depending on selected quick couplings.







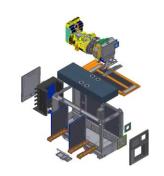
Semi-open impeller Corrosion and abrasion resistant Chrome Moly (42CrM04) alloy.



Fuel tank
Fully bunded, corrosion-free,
300 liter, high-density
polyethylene (HDPE) fuel
tank, located in base of
canopy.



Safety
Extremely durable and lockable T-locks offering perfect grip.



Speedy servicing
By removing the roof panel, the pump and diesel engine as a whole can be removed from the canopy effortlessly allowing easy preventative maintenance on the pump and diesel engine.



Large inspection covers Easy access to float box, impeller and non-return valve.



**Easy inspection**Oil glasses, drain valves and fill plugs are all easily accessible.



4 Year limited warranty
The BBA limited warranty
covers years or operating
hours whichever occurs first.
For more details please
consult the BBA warranty
book.



User manual Extensive use

Extensive user manual with important information concerning the pump unit, pump installation and safety warnings. Available in several languages.

Pictures used are for illustration purposes only.



#### **AUXILIARY ITEMS**

**Discharge connections** 

Discharge conficctions				
Art.nr.		Ø inch	Ø mm	Connection
5080874	30° male (ball)	4	100	System C
5080878	30° male (ball/lever)	4	100	System B
5080876	30° female (cup)	6	150	System B
5080881	30° male (ball/lever)	6	150	System B
5080877	30° male (ball)	6	150	System C
5080882	30° female (cup/lever)	6	150	System C



#### **Suction connections**

Art.nr.		Ø inch	Ø mm	Connection	
5080891	30° male (ball)	4	100	System C	
5080885	30° female (cup)	4	100	System B	
5080889	30° female (cup)	6	150	System B	
5080890	30° male (ball/lever)	6	150	System B	
5080887	30° male (ball)	6	150	System C	
5080888	30° female (cup/lever)	6	150	System C	



Recommended suction pipe diameter (maximum velocity = 4 m/sec)

M3/H	US	FLOW	4"	5"	6"	8"	10"	12"
	gallons	(L/sec)	100	125	150	200	250	300
90	397	25	3.18	2.04	1.41	0.80	0.51	0.35
108	475	30	3.82	2.44	1.70	0.95	0.61	0.42
144	634	40	5.09	3.26	2.26	1.27	0.81	0.57
180	793	50	6.37	4.07	2.83	1.59	1.02	0.71
216	951	60	7.64	4.89	3.40	1.91	1.22	0.85
252	1110	70	8.91	5.70	3.96	2.23	1.43	0.99
288	1268	80	10.19	6.52	4.53	2.55	1.63	1.13

